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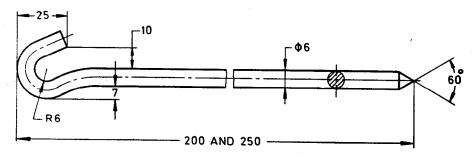


Indian Standard

SPECIFICATION FOR TENT PINS FOR MOUNTAINEERING

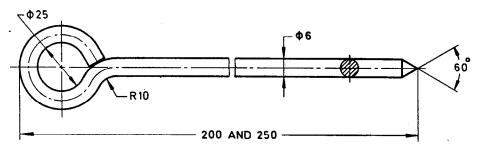
- 1. Scope Lays down the requirements for five types of tent pins for mountaineering.
- 2. Dimensions
- 2.1 Tent Pin, Type A

All dimensions in millimetres.

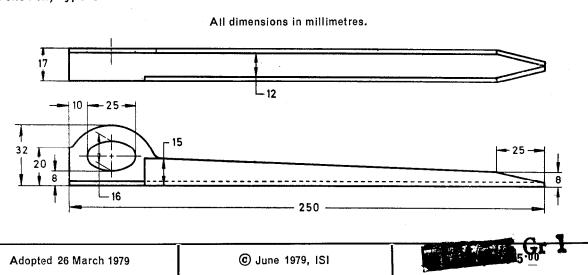


2.2 Tent Pin, Type B

All dimensions in millimetres.

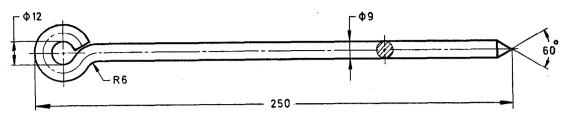


2.3 Tent Pin, Type C



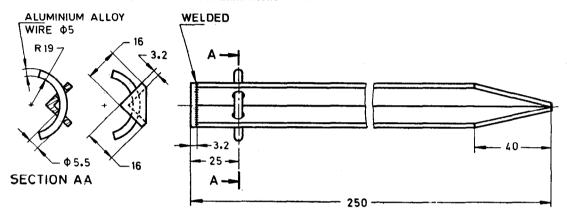
2.4 Tent Pin, Type D

All dimensions in millimetres.



2.5 Tent Pin, Type E

All dimensions in millimetres.



- 3. Material The material for tent pins for Types A and B shall conform to T50 of IS:1570-1961 'Schedules for wrought steels for general engineering purposes'. The tent pins of Types C, D and E shall be manufactured from aluminium alloy 64430 WP of IS:733-1975 'Specification for wrought aluminium and aluminium alloy bars, rods and sections (for general engineering purposes) (second revision).
- 4. Hardness 400 to 450 HV for tent pins of Types A and B.

5. Mass

Type	Mass, Max
Α	g 77
В	90
С	62
D	35
Ε.	50

- **6. Workmanship and Finish** The head of the tent pin shall be soundly formed. The tent pins shall be free from cracks, pits, rust, flaws and other defects. All sharp edges shall be removed.
- **6.1** The tent pins of Types C, D and E may be given anodic coating to Grade AC15 of IS: 1868-1968 'Specification for anodic coatings on aluminium (*first revision*)'.
- 7. Testing The pin shall be hammered into stoney ground up to half the length using 1-kg hammer. The pin shall then be removed. This process shall be repeated five times. During or on completion of the test, the pin shall not show any sign of damage or distortion.
- 8. Marking Each tent pin shall be legibly and indelibly stamped or marked with the manufacturer's name or recognized trade-mark. The tent pins shall be packed in accordance with the best prevalent trade practices.
- 8.1 ISI Certification Marking Details available with the Indian Standards Institution.

EXPLANATORY NOTE

While preparing the standard assistance has been derived from the drawings issued by Defence Materials and Stores Research and Development Establishment, Kanpur.